

Wine Name	Printhie Millwood Single Vineyard Pinot Noir
Vintage	2022
Varietal	Pinot Noir 100%
GI	Orange 100%
Vineyard(s)	Millwood (950m ASL, 100%) at Nashdale
Key Characteristics	This is the second release of the Printhie Millwood Single Vineyard Pinot Noir. We were keen to explore the differences of site and clone compared to our other mature Pinot Noir vineyard (Wattleview). There are a couple of key features we aimed for: the wine should taste of Pinot Noir; fruit freshness should be the predominant characteristic with whole bunch, new oak and secondary earthiness should all be in the background; the structure should not be forced, balance and approachability are the key; the wine should be delicious. We paid great respect to the characteristics of the fruit. This wine delivers with a fruit forward approach and underlying intrigue and complexity.
Production Notes	The Millwood vineyard is a young vineyard with the clones being 667, 777 and Abel. We were careful not to over-extract, over oak or introduce too much 'artifice' that would deny the wine varietal expression or textural balance. To this end, the fruit was largely crushed with only a small proportion of whole bunches in the ferment and with shorter maceration time to keep the wine fruity and varietal. The new oak was kept quite low at around 15% with a lower toast. The wine was matured for 10 months in barrel with minimal racking and handling. From a relatively cool year and at this high elevation, a long and slow ripening season.
Tasting Notes	Not a dark colour but bright and correct. Not a big obvious aroma. Lighter red fruits of strawberry and floral characteristics. There is savoury complexity and a hint of sweet spice. It is lighter bodied but pretty. It has a long, fine-boned texture. Patience is required to let it reveal its depth and complexity and is quite seductive when it does.
Analysis	Alc – 12.5%, pH - 3.65, TA – 5.3gL, RS – 1.7gL
Cellaring	Medium term cellaring up to 5 years will allow it to gain some additional expressiveness.
Bottling Date	September 2023
Release Date	October 2024