

Wine Name	Printhie Millwood Single Vineyard Pinot Noir
Vintage	2021
Varietal	Pinot Noir 100%
GI	Orange 100%
Vineyard(s)	Millwood (950m ASL, 100%) at Nashdale
Key Characteristics	This is the first time Printhie has released a single vineyard Pinot Noir. We were keen to explore the differences of site and clone compared to our other mature Pinot Noir vineyard (Wattleview). There are a couple of key features we aimed for: the wine should taste of Pinot Noir; fruit freshness should be the predominant characteristic with whole bunch, new oak and secondary earthiness should all be in the background; the structure should not be forced, balance and approachability are the key; the wine should be delicious. We paid great respect to the characteristics of the fruit. This wine delivers with a fruit forward approach and underlying intrigue and complexity.
Production Notes	The Millwood vineyard is a young vineyard and we searched for balance in the vines so they would belie their young age and exhibit expressive fruit of real interest. We were careful not to over-extract, over oak or introduce too much 'artifice' that would deny the wine varietal expression or textural balance. To this end, the fruit was largely crushed with only a small proportion of whole bunches in the ferment and with shorter maceration time to keep the wine fruity and varietal. The new oak was kept quite low at around 15% with a low toast. The wine was matured for 10 months in barrel with minimal racking and handling. There are three clones: 777, 667 and Abel.
Tasting Notes	Not a dark colour but bright and correct. Not a big obvious aroma. Red fruits of raspberry and strawberry, sweet spice and mushroom/wet earth. There is complexity and intrigue even if you have to search for it a little. It comes alive on the palate with spice and cedary weight through the mid-palate. It has a long, fine-boned texture. Patience is required to let it reveal its depth and complexity and is quite seductive when it does.
Analysis	Alc – 12.0%, pH - 3.51, TA – 5.8gL, RS – 1.3gL
Cellaring	Difficult to say as an inaugural release. A little shy immediately after bottling. Medium term cellaring up to 5 years will allow it to gain some additional expressiveness. So yes, but probably don't stretch it out to 10 years.
Bottling Date	February 2022
Release Date	June 2022